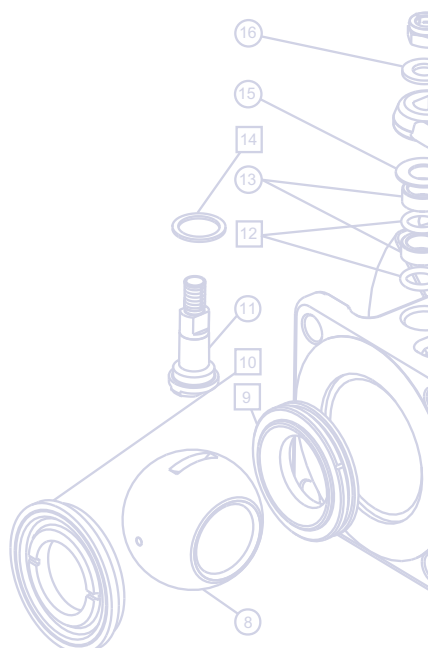
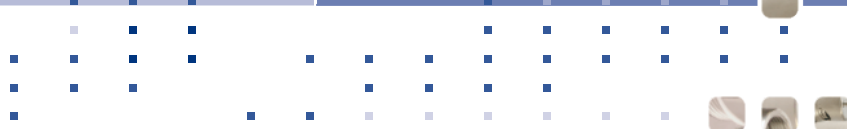
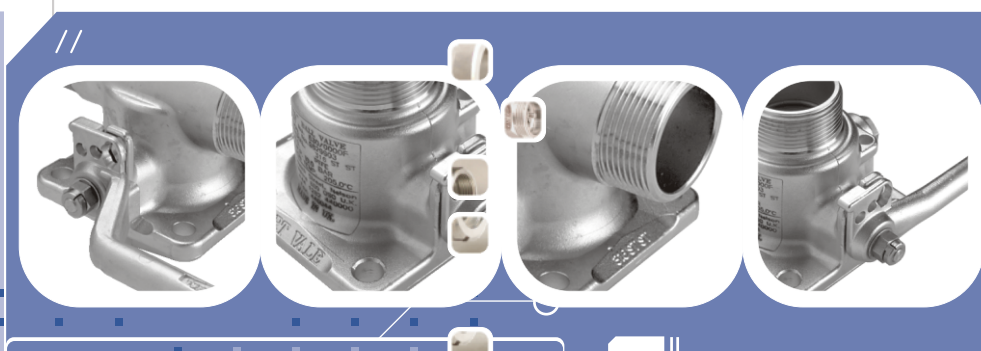
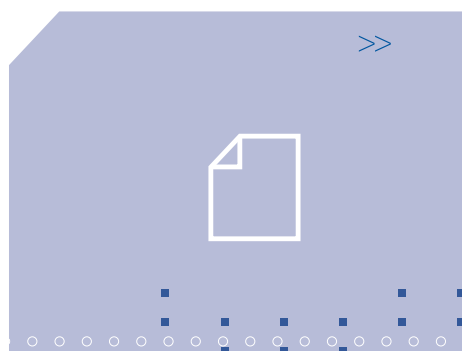




AIRLINE EQUIPMENT CATALOGUE //



The Fort Vale
Range of Airline
Ball & Butterfly
Valves

AIRLINE BALL VALVES //

- » 1½" BLACKO AIRLINE BALL VALVE
- » 1½" DUAL FITTING BLACKO AIRLINE BALL VALVE
- » 1½" FLANGED BLACKO AIRLINE BALL VALVE
- » 2" FULL BORE BLACKO AIRLINE BALL VALVE

AIRLINE BUTTERFLY VALVES //

- » 2" BSP AIRLINE BUTTERFLY VALVE
- » MKII 2" FLANGED AIRLINE BUTTERFLY VALVE

ANCILLARIES //

- » TANK WELD-IN FLANGES
- » AIRLINE VALVE INSTALLATION

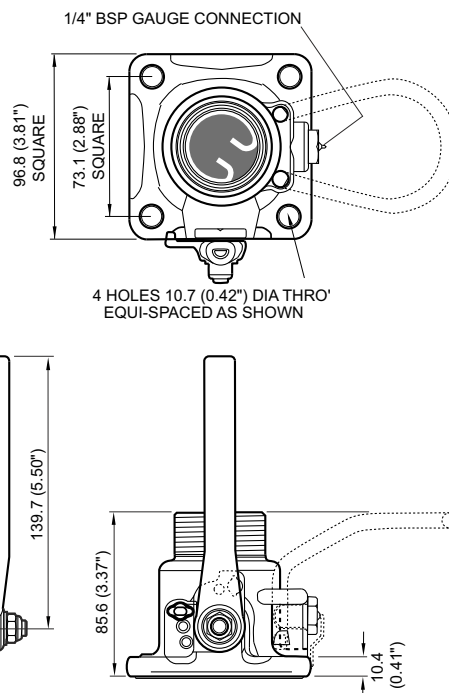
**1½" Airline Ball Valve** - 1½" BSP male inlet.

Complete with pressure gauge connection and TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Optional extras - gauge guard and/or gauze filter.

Fitting Details

Part Number : 530/0000

**Specification**

Weight	2.8 Kg
Design Pressure	MAWP 10 Bar (145 PSIG)
Test Pressure	21.4 Bar (310 PSIG)
Design Temperature	-55°C to 205°C (-67°F to 401°F)

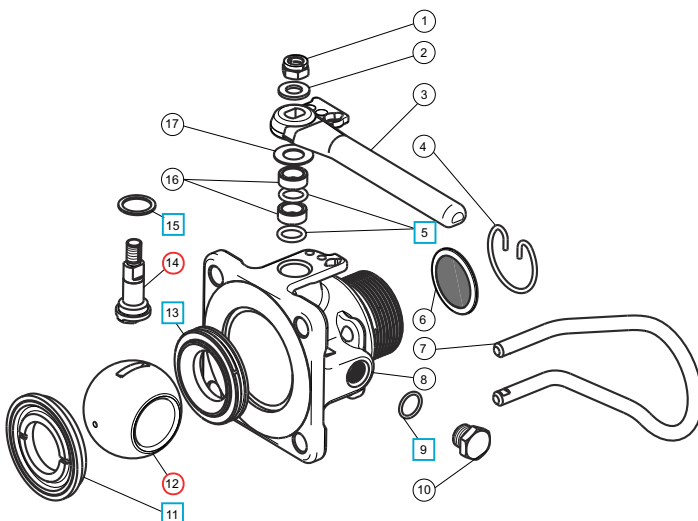
Approved to BS EN14432.

Range

Type	Gauze	Gauge Guard	Part No.
1½" BSPM inlet	Without	Without	530/0000
1½" BSPM inlet	With	Without	530/0000F
1½" BSPM inlet	With	With	530/0000FG
1½" BSPM inlet	Without	With	530/0000G

Associated Parts

Associated Parts	Part No.
Gauge	920/07BBSP
Gauge Adaptor	352/4004
1½" BSP Dust Cap	10300PS
Stud Kit	350/1300
Tank Pad	350/0025

Parts drawing

Item	Description	Part No.
1	Self-locking nut	5112-031
2	M8 washer	5113-005
3	Handle	531/0025
4	Snap ring (optional suffix 'F')	5120-017
5	PTFE O ring (2)	5005-008 □ ○
6	Gauze filter (optional suffix 'F')	353/0010
7	Gauge guard (optional suffix 'G')	530/0040
8	Valve body	530/0100
9	PTFE O ring	5005-048 □ ○
10	¼" BSP plug	5128-005
11	Rear ball seal	5005-007 □ ○
12	Ball	350/0002 ○
13	Front ball seal	5005-006 □ ○
14	Spindle	530/0001 ○
15	PTFE washer	5003-002 □ ○
16	Stuffing boss (2)	530/0003
17	Disc spring	5113-036

Repair Kits: Items marked ○ included in Repair Kit - 530/00RK (Item 6x2)

Seal Kits: Items marked □ included in Seal Kit - 530/00SK

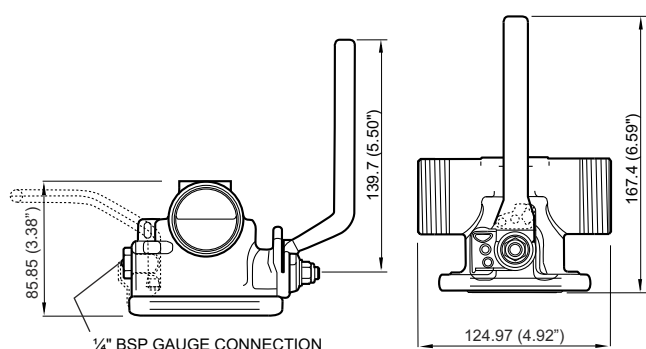
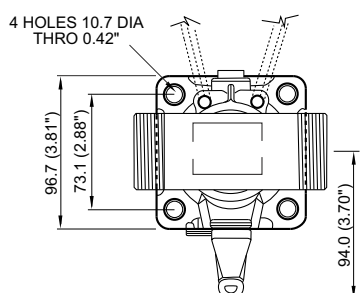


1½" Dual Inlet Airline Ball Valve - 1½" BSP and 1½" NPT male inlet connections. Complete with pressure gauge connection and TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Optional extras - gauge guard and/or gauze filter.

Fitting Details

Part Number : 530/0300



Specification

Weight	5.25 Kg
Design Pressure	MAWP 10 Bar (145 PSIG)
Test Pressure	21.4 Bar (310 PSIG)
Design Temperature	-55°C to 205°C (-67°F to 401°F)

Approved to BS EN14432.

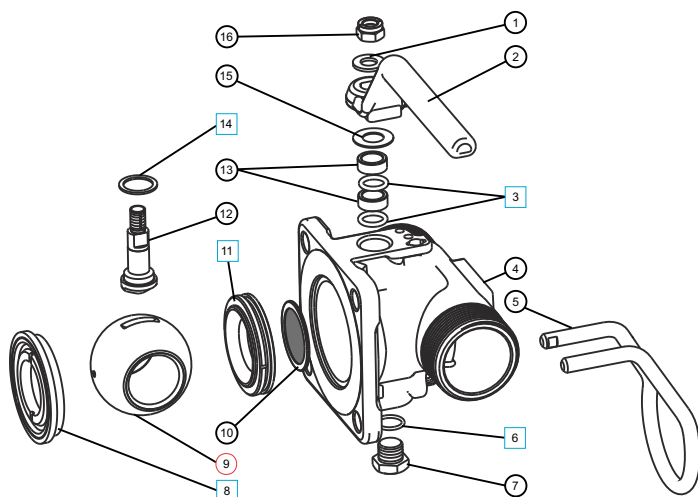
Range

Type	Gauze	Gauge Guard	Part No.
1½" BSP-1½" NPT	Without	Without	530/0300
1½" BSP-1½" NPT	With	Without	530/0300F
1½" BSP-1½" NPT	With	With	530/0300FG
1½" BSP-1½" NPT	Without	With	530/0300G

Associated Parts

Associated Parts	Part No.
Gauge	920/07BBSP
Gauge Adaptor	352/4004
BSP Cap	10300PS
NPT Cap	10300PNT
Stud Kit	350/1300
Tank Pad	350/0025

Parts drawing



Item	Description	Part No.
1	M8 washer	5113-005
2	Handle	530/0020
3	PTFE O ring (2)	5005-008 □ ○
4	Valve body	530/0301
5	Gauge guard (optional suffix 'G')	530/0040
6	PTFE O ring	5005-048 □ ○
7	¼" BSP plug	5128-005
8	Rear ball seal	5005-007 □ ○
9	Ball	350/0002 ○
10	Gauze filter (optional suffix 'F')	353/0010
11	Front ball seal	5005-006 □ ○
12	Spindle	530/0001
13	Stuffing boss (2)	530/0003
14	PTFE washer	5003-002 □ ○
15	Disc spring	5113-036
16	Self-locking nut	5112-031

Repair Kits: Items marked ○ included in Repair Kit - 530/00RK
Seal Kits: Items marked □ included in Seal Kit - 530/00SK

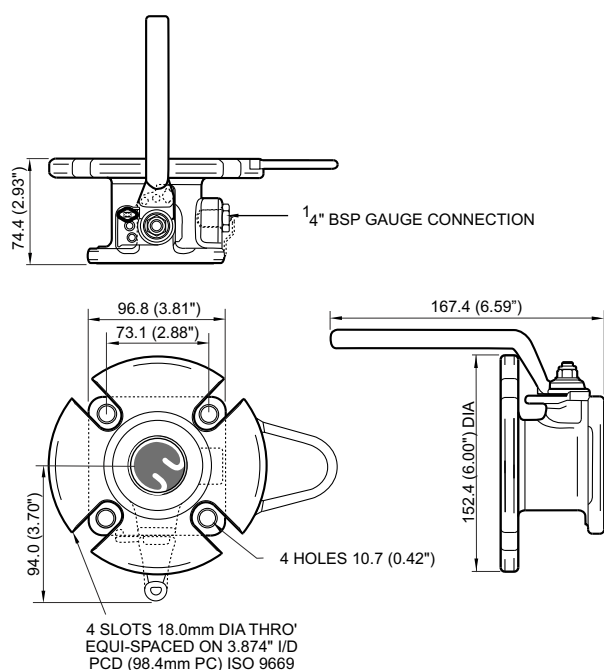


1½" Flanged Airline Ball Valve - inlet flange slotted to 1½" BSTD/1½" ASA 150. Complete with pressure gauge connection, gauge guard and TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Optional extra - gauze filter.

Fitting Details

Part Number : 530/1000



Specification

Weight	3.7 Kg
Design Pressure (MAWP)	7 Bar (101 PSIG)
Test Pressure	15 Bar (217 PSIG)
Design Temperature	-55°C to 205°C (-67°F to 401°F)

Approved to BS EN14432.

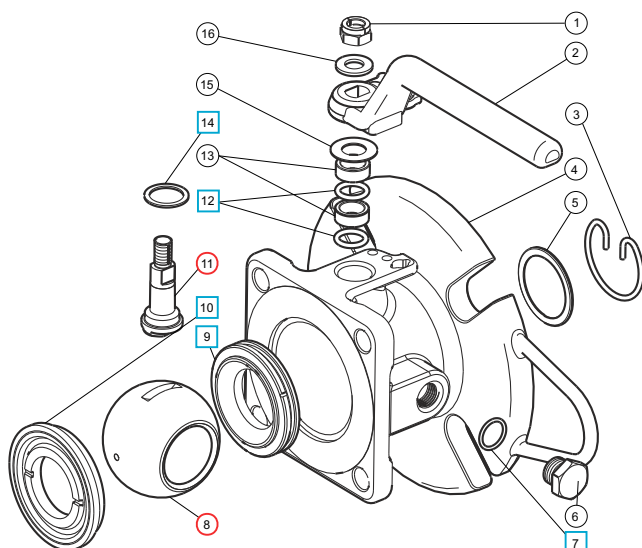
Range

Inlet Flange	Gauze	TIR	Gauge Guard	Part No.
1½"BSTD/ASA	Without	Standard	Standard	530/1000
1½"BSTD/ASA	With	Standard	Standard	530/1000F

Associated Parts

Associated Parts	Part No.
Blind Flange	530/8053CM
Bolting Kit	311/3500
Gasket	5005-348
Stud Kit	350/1300
Tank Pad	350/0025

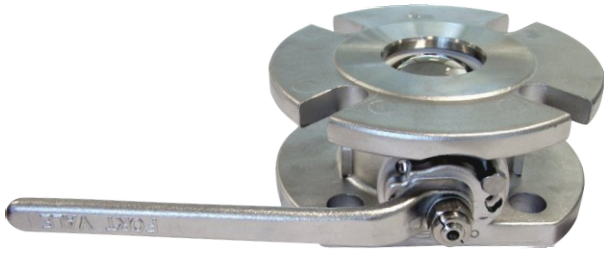
Parts drawing



Repair Kits: Items marked ○ included in Repair Kit - 530/00RK (item 6 x2)

Seal Kits: Items marked □ included in Seal Kit - 530/00SK

Item	Description	Part No.
1	Self locking nut	5112-031
2	Handle	530/0020
3	Snap ring (optional suffix 'F')	5120-017
4	Valve body	530/1100
5	Gauge filter (optional suffix 'F')	353/0010
6	1/4" BSP plug	5128-005
7	PTFE O ring	5005-048 □ ○
8	Ball	350/0002 ○
9	Front ball seal	5005-006 □ ○
10	Rear ball seal	5005-007 □ ○
11	Spindle	530/0001 ○
12	PTFE O ring (2)	5005-008 □ ○
13	Stuffing boss (2)	530/0003
14	PTFE washer	5003-002 □ ○
15	Disc spring	5113-036
16	M8 washer	5113-005

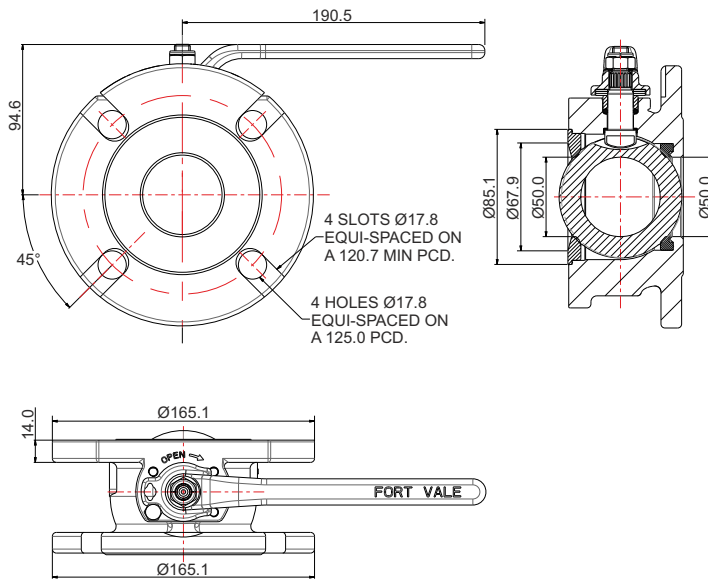


2" Full Bore Blacko Ball Valve - inlet flange drilled 4 x 18mm holes on a 125mm PCD (DIN50 PN16); outlet flange with 4 x 18mm open slots on a 120.7mm minimum diameter to suit 2" ASA150 and DIN50 PN40. Left hand operated with TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Options - Full range of air inlet and discharge ball valves available, both manually and mechanically actuated. Steam-heated version.

Fitting Details

Part number : 370/0100



Recommended bolt torque 81 Nm (60 Lb/ft)

Specification

Weight	5.5 Kg
Design Pressure (MAWP)	7 Bar (101.5 PSI)
Hydraulic Test Pressure	15 Bar (217.5 PSI)
Design Temperature Range	-40°C to 205°C (-40° F to 400°F)

Design Approval by Lloyds Register of Shipping
Approved to BS EN14432

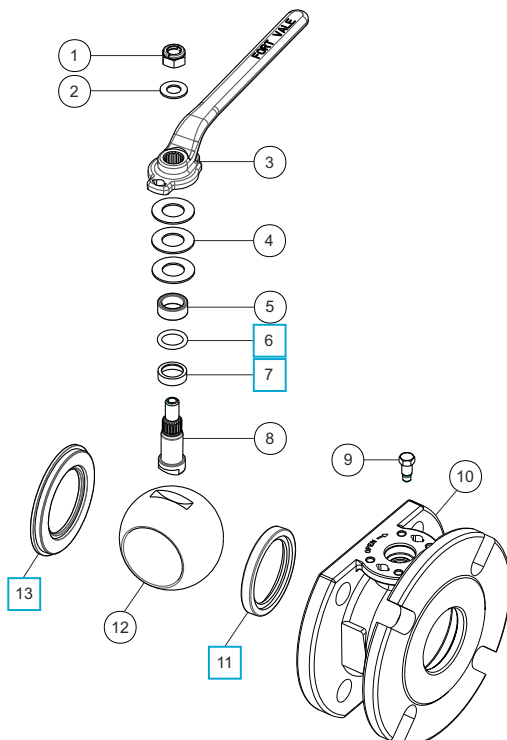
Range

Part No.	Description
370/0100SH	c/w steam heating provision
370/0140	c/w DN80 inlet adaptor & outlet blind flange
370/0150	c/w 2" BSP outlet spigot flange
370/0180	c/w outlet blind flange

Associated Parts

Associated Parts	Part No.
Tank weld-in pad	355/3100
Stud kit	311/3700
Outlet gasket	5005-361
Blind flange	370/4239CM
Bolting kit	311/3500

Parts drawing



Item	Description	Part No.
1	M10 self lock nut	5112-008
2	M10 plain washer	5113-009
3	Handle	370/0125
4	16mm Belleville washer (3)	5113-038
5	Stuffing collar	370/0103
6	PTFE O ring	5005-688 <input type="checkbox"/>
7	Bottom bearing	370/0104 <input type="checkbox"/>
8	Spindle	370/0120
9	Stop bolt	370/0107
10	2" ball valve body	370/0110
11	PTFE seal	370/0102 <input type="checkbox"/>
12	50mm ball	370/3301
13	PTFE seal	370/0105 <input type="checkbox"/>

SEAL KIT

Part number **370/01SK** contains all parts marked ☐

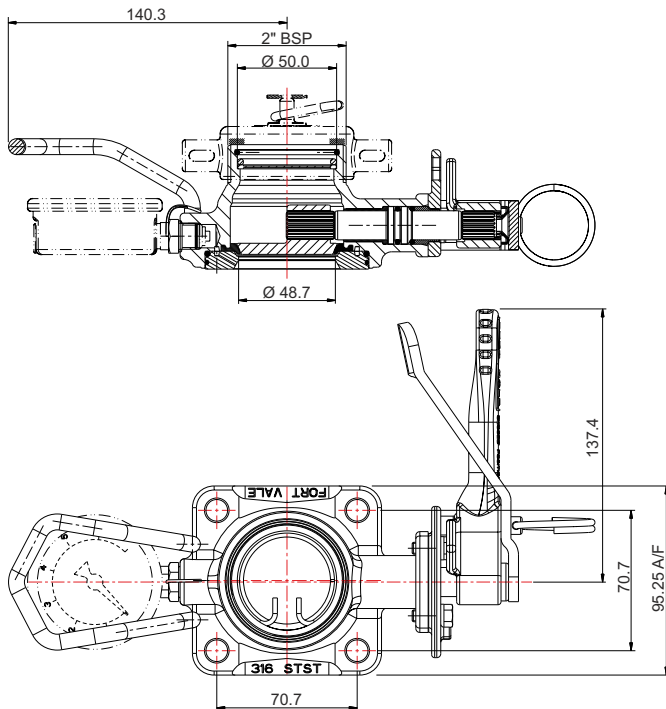


2" Airline Butterfly Valve - 2" BSP male inlet. Complete with pressure gauge connection, gauge guard and TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Optional extras - gauze filter or sintered filters.

Fitting Details

Part Number : 535/0200



Specification

Weight	3 Kg *See Note
Design Pressure (MAWP)	6.9 Bar (100 PSIG)
Test Pressure	12.5 Bar (181 PSIG)
Design Temperature	190°C (374°F)

Note : Weight varies according to valve specification

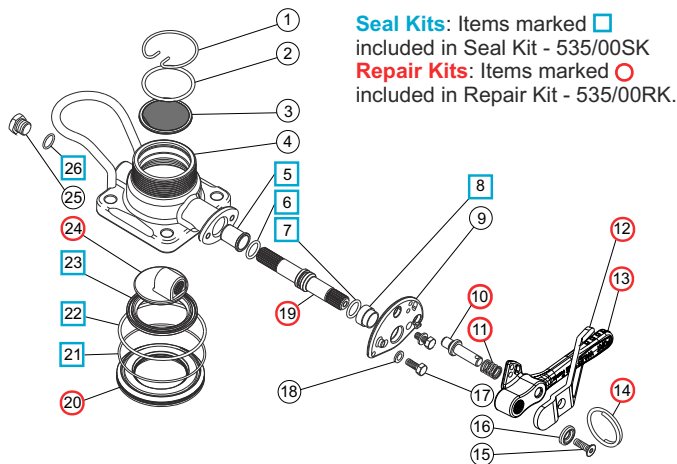
Range

Size	Inlet	Gauze	Part No.
2"	2" BSP thread	Without	535/0200
2"	2" BSP thread	Gauze Filter	535/0200F
2"	2" BSP thread	Sintered Discs	535/0200S

Associated Parts

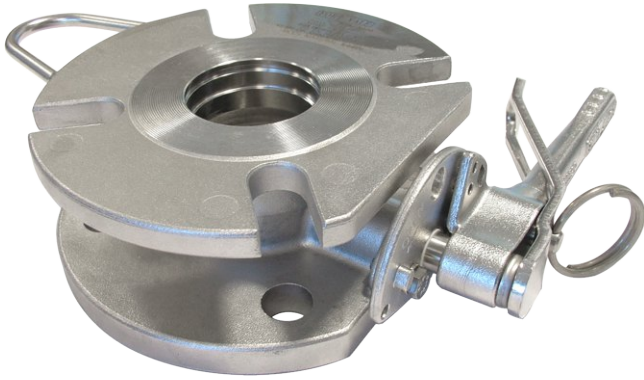
Associated Parts	Part No.
Dust Cap	10301PS
Gauge	920/07BBSP
Gauge Adaptor	352/4004
Stud Kit	350/1300
Gasket	5005-500
Tank Pad	355/1000

Parts drawing



Item	Description	Part No.
1	Snap ring (Optional F,S)	5120-005
2	Spacer (Optional F,S)	355/0295
3	Gauze filter (Optional F)	355/0010
4	Sintered filter (2) (Optional S)	355/0206
5	Body	535/0215
6	PTFE bearing	535/0009

Item	Description	Part No.
6	Viton O ring	20361
7	PTFE O ring	20363
8	Stuffing bush	368/0301
9	Stuffing clamp	535/0204
10	Location pin	368/0010
11	Location pin spring	368/0012
12	Operating lever	368/9838
13	Handle	535/0050
14	Split ring	368/0011
15	M6 x 30 screw	5111-030
16	Retaining washer	20370
17	M6 x 16mm hex screw (2)	5111-022
18	Spring washer (2)	5113-008
19	Spindle	535/0203
20	Seal plate	535/0201
21	O ring	5005-664
22	PTFE O ring	5005-659
23	Seal	355/0202
24	Closure plate	535/0225
25	1/4" BSP plug	5128-005
26	PTFE O ring	5005-048



2" Flanged Airline Butterfly Valve - inlet flange slotted to suit 2" BSTD minimum. 4 hole tank connection to DIN50 PN10. Complete with 1/4" BSP pressure gauge connection, gauge guard and TIR facility to handle. Contact parts manufactured in 316 stainless steel with PTFE seals.

Optional extras - gauze filter or sintered filter. TIR wire welded to gauge inlet plug.

Specification

Weight	5.9 Kg
Design Pressure (MAWP)	6.9 Bar (100 PSIG)
Test Pressure	12.5 Bar (181 PSIG)
Design Temperature Range	-40°C to 190°C (-40°F to 374°F)

Approved to BS EN14432

Recommended bolt torque 50 Nm (36.9 Lb/ft)

Range

Description	Part No.
Standard valve – no gauze/filter	535/3000
Valve with gauze filter	535/3000F
Valve with sintered filter	535/3000S
Valve with TIR wire to gauge inlet plug	535/3000W

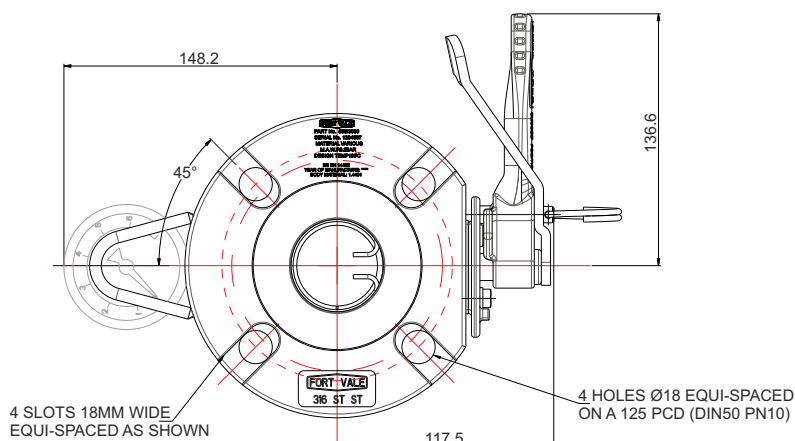
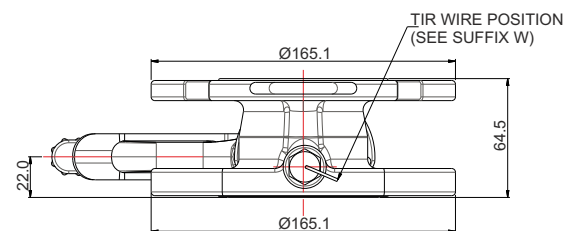
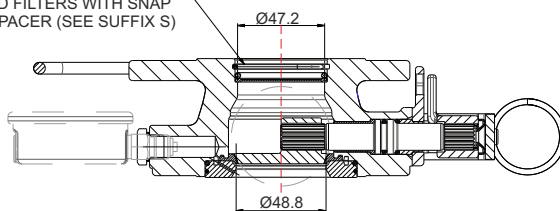
Associated Parts

Associated Parts	Part No.
Blind Flange	370/4239CM
Inlet Gasket	5005-360
Bolting Kit	311/3000
Pressure gauge	920/07BBSP
Gauge Adaptor	352/4004
Stud Kit	311/3700
Outlet Gasket	5005-361
Tank Pad	355/3100

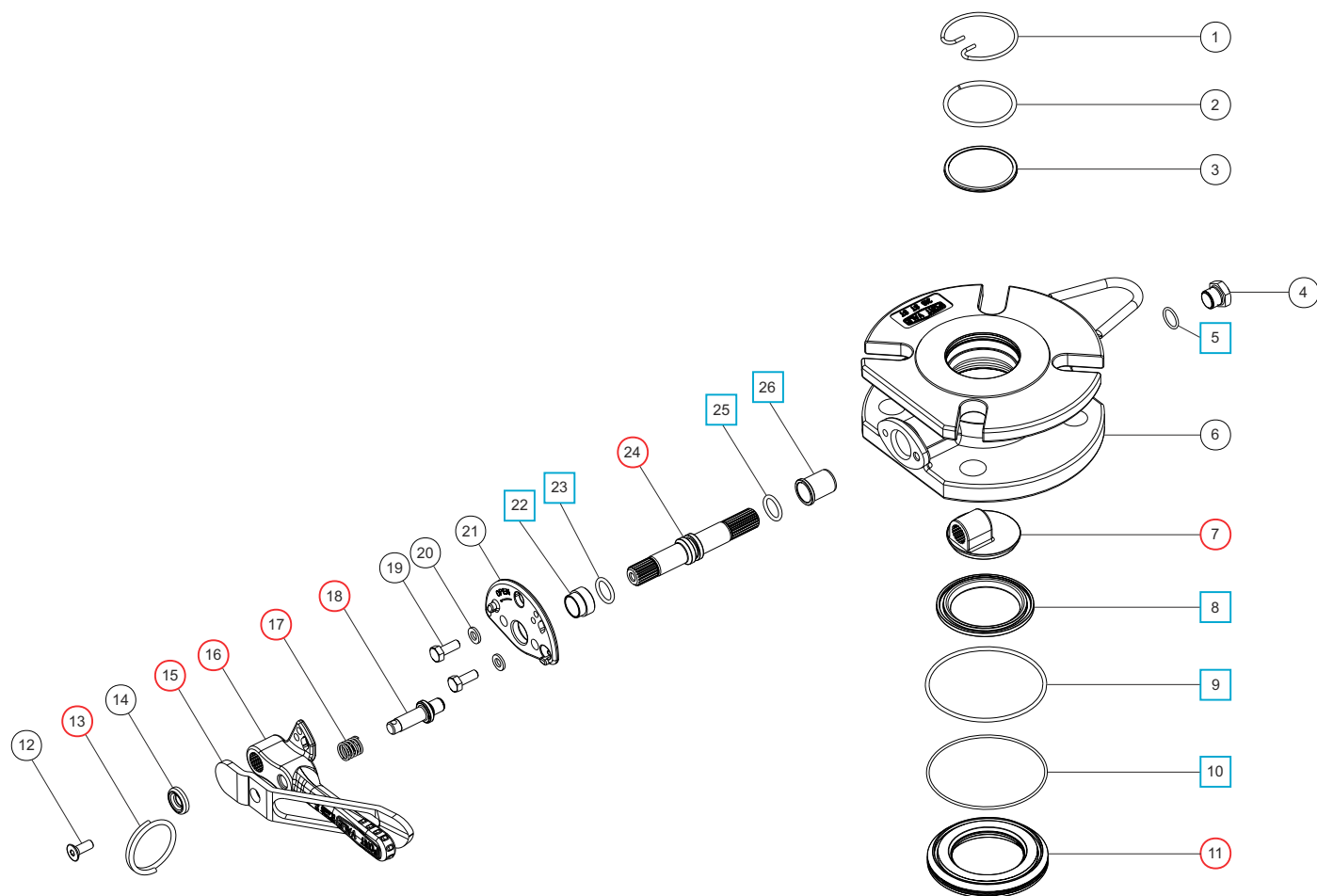
Fitting Details

Example shown : 535/3000 fitted with pressure gauge.

GAUZE FILTER WITH SNAP RING
& SPACER (SEE SUFFIX F)
SINTERED FILTERS WITH SNAP
RING & SPACER (SEE SUFFIX S)



Parts drawing

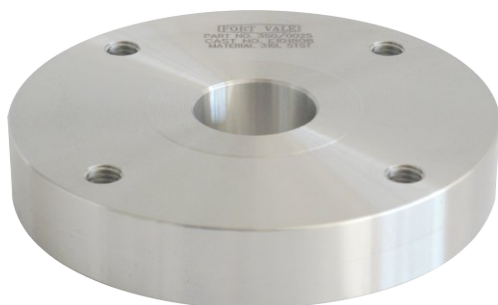
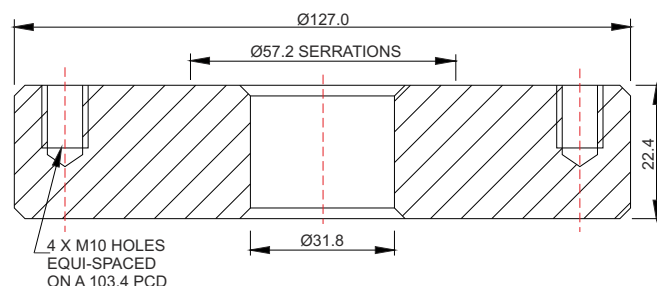


Item	Description	Part No.
1	Snap ring (Optional F,S)	5120-005
2	Spacer (Optional F, S)	355/0295
3	Gauze filter (Optional F)	355/0010
	Sintered filter (2) (Optional S)	355/0206
4	1/4" BSP plug	5128-005
5	PTFE O ring	5005-048 □ ○
6	Body	535/3015
7	Closure plate	535/0225 ○
8	Seal	355/0202 □ ○
9	PTFE O ring	5005-659 □ ○
10	O ring	5005-664 □ ○
11	Seal plate	535/0201 ○
12	M6 screw	5111-030
13	Split ring	368/0011 ○
14	Retaining washer	20370
15	Operating lever	368/9838 ○
16	Handle	535/0050 ○
17	Location pin spring	368/0012 ○
18	Location pin	368/0010 ○
19	M6 x 16mm hex bolt (2)	5111-022
20	Spring washer (2)	5113-008
21	Stuffing clamp	535/0204C
22	Stuffing bush	368/0301 □ ○
23	PTFE O ring	20363 □ ○
24	Spindle	535/0203 ○
25	Viton O ring	20361 □ ○
26	PTFE bearing	535/0009 □ ○

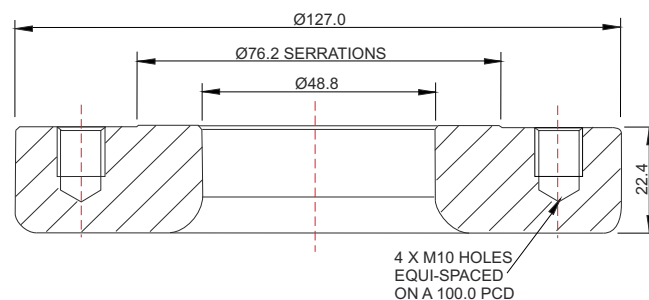
SEAL KITPart number **535/00SK** contains all parts marked □**SEAL KIT**Part number **535/00RK** contains all parts marked ○

Part Number : 350/0025

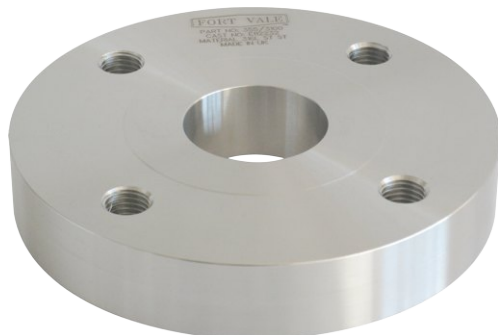
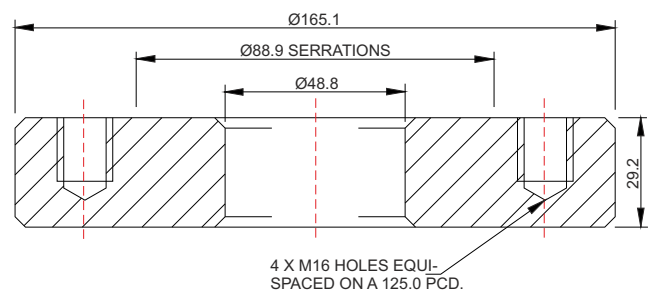
Tank weld-in flange to suit 1½" Blacko airline ball valve.
Manufactured in 316 stainless steel.

**Fitting Details****Part Number : 355/1000**

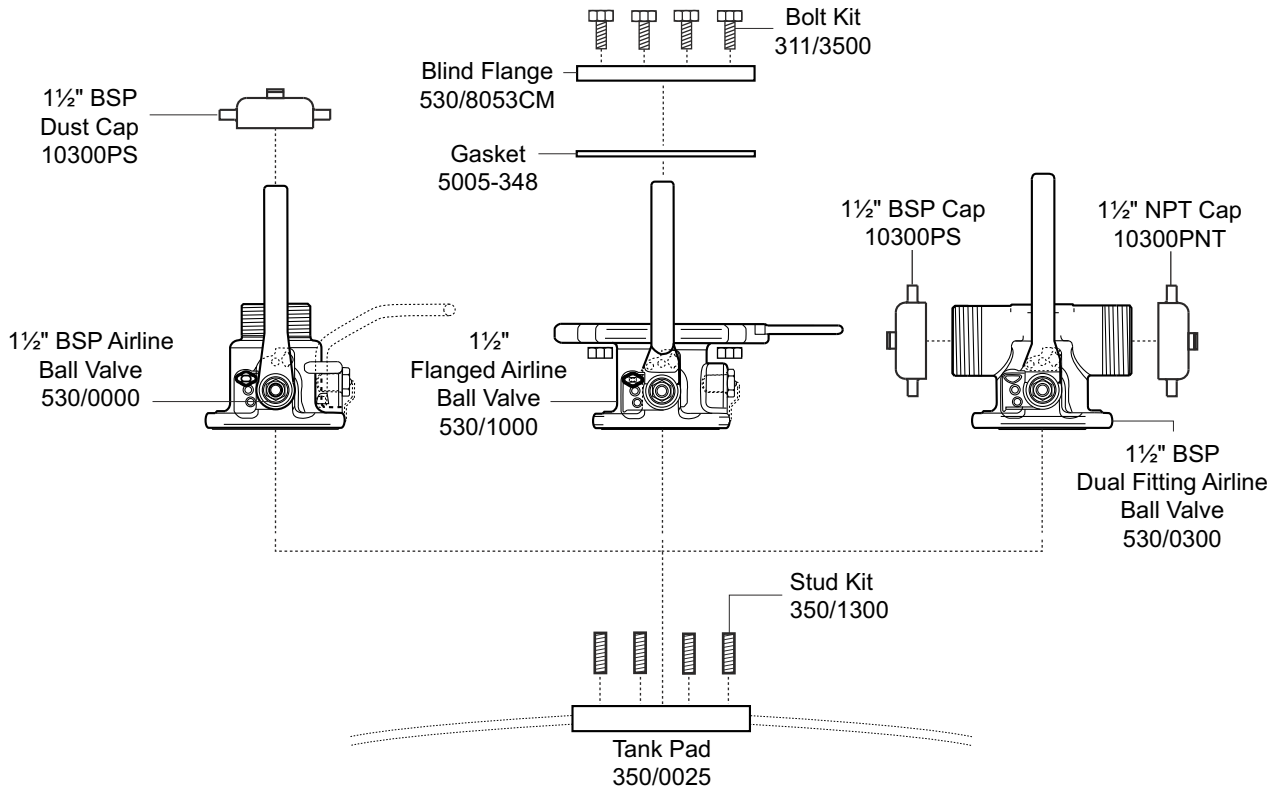
Tank weld-in flange to suit 2" BSP airline butterfly valve.
Manufactured in 316 stainless steel.

**Fitting Details****Part Number : 355/3100**

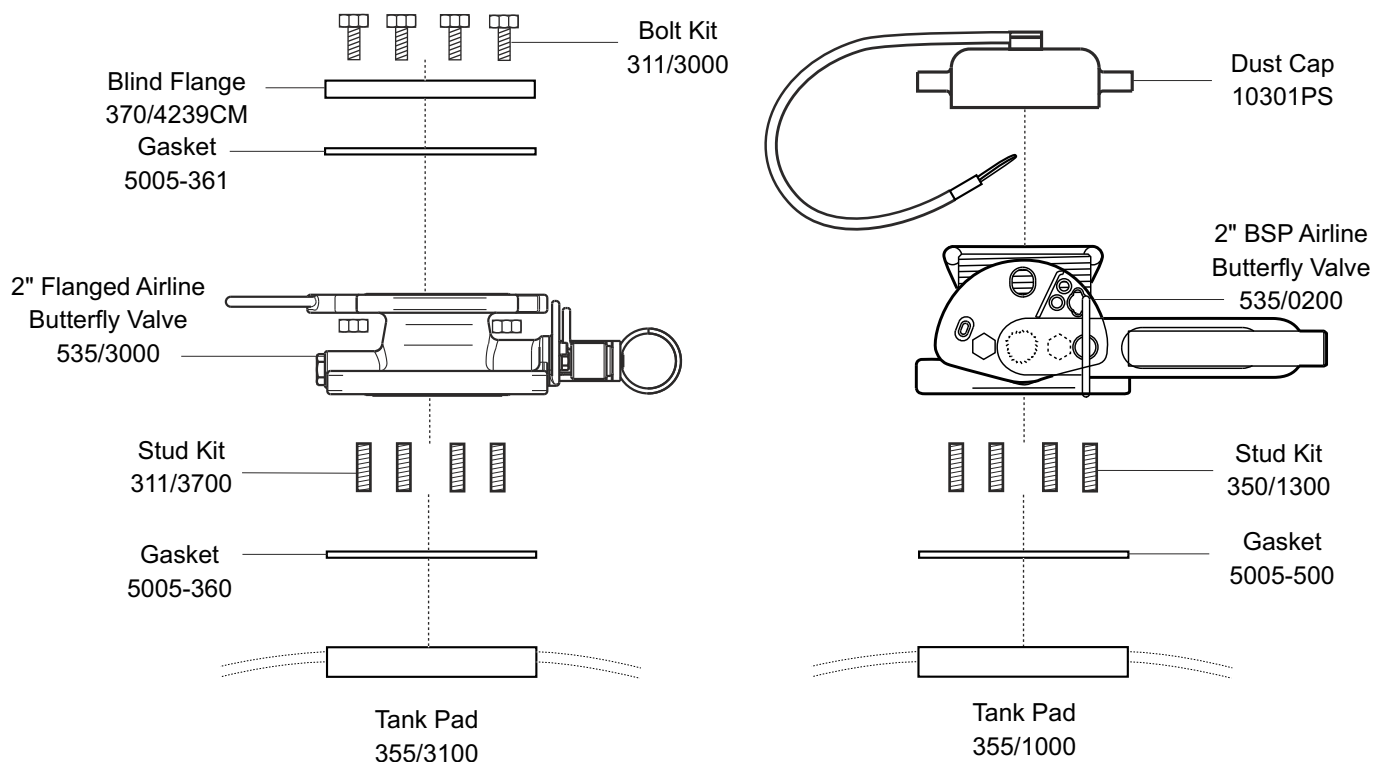
Tank weld-in flange to suit 2" flanged airline butterfly valve.
Manufactured in 316 stainless steel.

**Fitting Details**

1½" Airline Ball Valves



2" Airline Butterfly Valves



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